

Ship April 23

Work Order ID 82224

82224

Page 1

March-27-12 7:43:29 AM

Item ID: D407-797-111

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Basket Mounting Installation

Start Date: 27/03/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 12/03/27

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D407-797-1

B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD407-797-111 CHG002

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

(2x)

12/4/10

(P2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82224***82224***

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Accept

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Start Date: 27/03/2012 Start Qty: 2.00

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Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-797-111

Location: _____

PPP rev: _____

2X 12/4/13

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 12/04/13

12-04-13

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Picklist Print

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Work Order ID: 82224

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Parent Item: D407-797-111

D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 27/03/2012

Required Date: 20/04/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.02.09 new issue DD verf:JLM
11.09.12 @ chg 002 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4271-011

Manufactured

No

110

Each

2.0000

1

2

sf

SP

D4271-011

Fwd Beam Assembly

Location

Loc Qty

Loc Code

ST168

2

80593

2

D4271-013

Manufactured

No

110

Each

3.0000

2

2

sf

SP

D4271-013

Aft Beam Assembly

Location

Loc Qty

Loc Code

ST168

3

72269

1

80590

2

D4292-1

Manufactured

No

110

Each

4.0000

2

4

sf

SP

D4292-1

Fitting

Location

Loc Qty

Loc Code

ST470

4

80589

4

D4294-1

Manufactured

No

110

Each

1.0000

2

4

sf

SP

D4294-1

Fitting

Location

Loc Qty

Loc Code

ST470

1

75302

1

32
B82227
sf

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D407-797-111

D407-797-111

Parent Item Name: Basket Mounting Installation

Start Date: 27/03/2012

Required Date: 20/04/2012

Start Qty: 2.00

Required Qty: 2.00

D4314-1
D4314-1

Shim

Manufactured No 110 Each 4.0000

4 8
** B82225

Location Loc Qty Loc Code
ST139 4
80588 4

D4314-3
D4314-3

Shim

Manufactured No 110 Each 6.0000

4 8
**

Location Loc Qty Loc Code
ST139E 6
72891 6

AN6-17A
AN6-17A

BOLT

Purchased No 110 Each 34.0000

2 4
**

Location Loc Qty Loc Code
ST341 34
116917 34

AN6-20A
AN6-20A

Bolt

Purchased No 110 Each 58.0000

2 4
** 12/4/10

Location Loc Qty Loc Code
ST341 58
114941 8
118706 50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D407-797-111

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Parent Item Name: Basket Mounting Installation

Start Date: 27/03/2012

Required Date: 20/04/2012

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0663J

Purchased

No

110

Each

631.0000

NAS1149D0663.1

Washer

Location

Loc Qty

Loc Code

ST298

631

119075

131

120644

500

MS21042L6

Purchased

No

110

Each

920.0000

MS21042L6

Nut

Location

Loc Qty

Loc Code

ST300

920

117677

25

118384

3

118927

48

119075

644

120308

200

MS27151-19

Purchased

No

110

Each

14.0000

MS27151-19

Nut

Location

Loc Qty

Loc Code

ST293

14

116894

14

MS24694-10

MS24694-552

Purchased

No

110

Each

0.0000

MS24694-10

Screw

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW